Craft Express

Heat Press

Technical Details
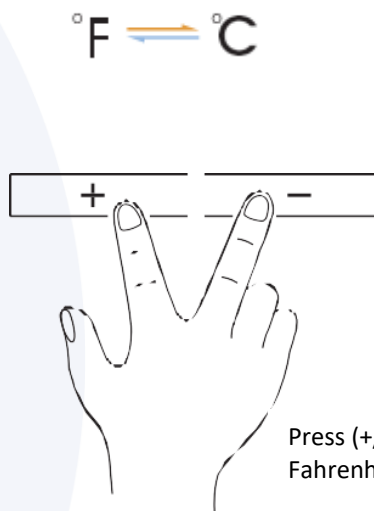
Product Name	Portable Heat Press Machine	Rated Voltage	220V	110V
Reference	CEHP0708-LB	Rated Frequency	50-60 Hz	
Max. Temperature	200°C/ 392°F	Rated Power	1000 w	800 w
Max. Time	999 s	Cable Lenght	2 m	

Overview

1- Silicone Mat
2- Tray
3- Heat Platen
4- Middle Cover
5- Top Cover
6- Touchpad
7- Handle
8- Aviation Connector
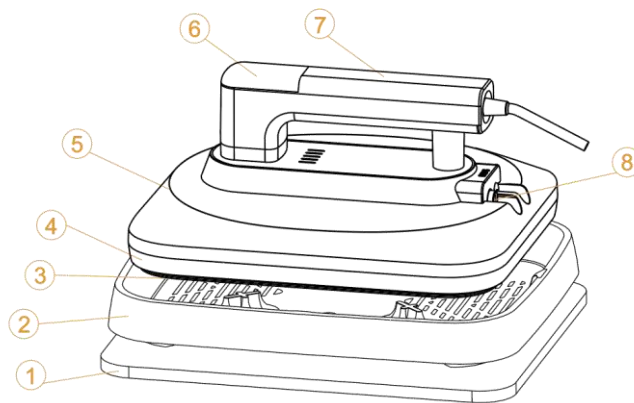
Instructions for Use

Press (+/-) to switch between Fahrenheit and Celsius

INCREASE   TEMP./TIME   REDUCE   POWER BUTTON

POWER BUTTON

Long press for 5 seconds

· Long press for 5 seconds to turn on the machine.

· Press and hold for another 5 seconds to turn off the machine.

· Click once to start the countdown.

· Click again to stop the machine.

REDUCE

5 seconds

· Long press for 5 seconds to set the automatic shutdown time.
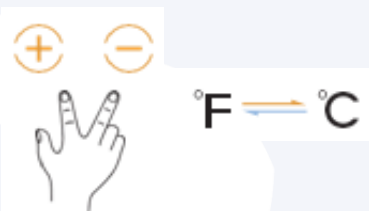
SETUP

Click once or for 5 seconds

· Click once to set the temperature. Click again to set the time.

· Press for 5 seconds to adjust the temperature difference in the range of 30ºC.

VIBRATION PUMP SETTINGS

· Press the power button to start the countdown, then press the +/- buttons to adjust the vibration pressure.

TEMPERATURE CONVERSION

°F ⟶ °C

· Click to switch between Fahrenheit and Celsius.

Features

1. The machine comes with two motors: a working motor and a spare one. Both motors operate in the same three vibration modes ("1-1", "1-2" and "1-3"), for motor 1 vibration frequencies, while "2-1", "2-2" and "2-3" correspond to motor 2.
2. Frequency 1-3 or 2-3 is perfect for printing flat items.
3. Press the power button for 3 seconds to turn the machine on or off.
4. Press the power button to start, stop the countdown or for the machine to stop beeping after printing.
5. Press "+" and "-" buttons in the countdown mode to set the vibration frequency.
6. Use the "Set", "+" and "-" buttons to adjust the temperature and time.
7. Press "+" and "-" simultaneously to switch between °C and °F.

Printing Parameters

| No.	Media	Temp.	Time	Vibration Frequency	Notes
1	Polyester	200°C	60 s	1-3 or 2-3	1. Print the image in mirror mode with sublimation paper. 2. Make sure buttons and zips do not come into contact with the press. 3. Fix the image with heat-resistant tape.
2	Ceramic coaster	180°C	150 s	1-3 or 2-3	1. Print the image in mirror mode with sublimation paper. 2. Fix the image with heat-resistant tape.
3	Hardboard coaster	180°C	120 s	1-3 or 2-3	1. Print the image in mirror mode with sublimation paper. 2. Peel off the top film. 3. Fix the image with heat-resistant tape.
4	Phone case with aluminum insert	180°C	80 s	1-3 or 2-3	1. Print the image in mirror mode with sublimation paper. 2. Peel off the top film. 3. Fix the image with heat-resistant tape.
5	Adhesive sequins	180°C	120 s	1-0 or 2-0 (no vibration)	1. Print the image in mirror mode with sublimation paper. 2. Flip the sequins with the white side facing up and peel the film off the back. 3. Place the adhesive on the garment with the printed image above it, fix with heat-resistant tape and print. 4. Turn the sequins over immediately after printing.

Safety Instructions

Warning

Please read and follow the following instructions carefully:

- o Unplug the machine when moving it from one place to another.
- o Unplug the machine when installing any accessories.
- o Place the machine on a flat and stable surface and use it in a ventilated room.
- o Wear heat-resistant gloves when using the machine.
- o Do not use the machine in places with high temperatures.
- o Do not use the machine when it cannot work.
- o Do not allow children or adults who do not understand this manual to use it.
- o Do not disassemble or repair.
- o Do not use unsuitable AC power outlets.
- o Do not touch the heating plate when the machine is heating up.

Circuit Board Wiring

ELECTRICAL SCHEMATIC DIAGRAM
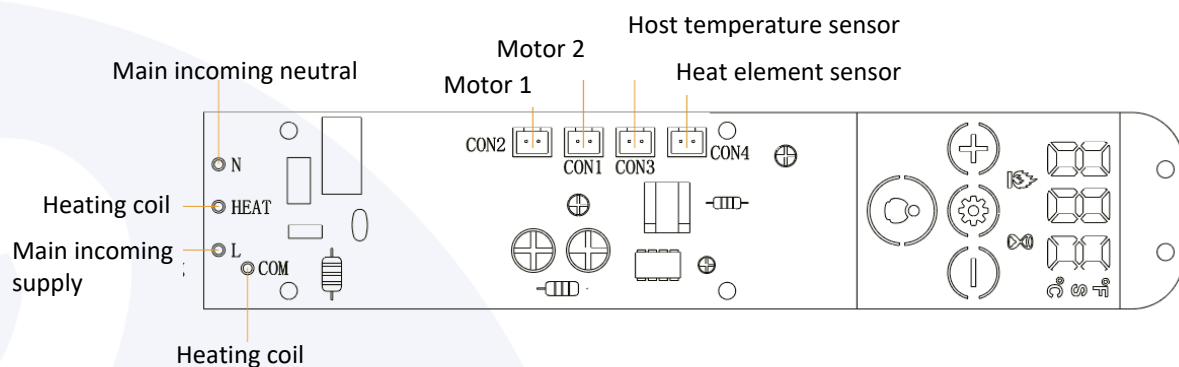
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