# inknovators

**Recommended Parameters**

## PL ORANGE

It is a phthalate free plastisol based printing pigment base used to achieve colored printing effect with elastic covering and soft touching features in textile printing

### Highlights

- Elastic and soft-handfeel plastisol colors.
- It is phthalate free. However, it is not suitable to ecological standards due to containing PVC.
- The requested color can be easily made with this product.
- It provides color productivity and elasticity on print.

### Printing Tips

- It has been manufactured for plastisol colors

### Compliance

- It is not suitable to ecological standards due to containing PVC.
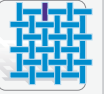
### ⚠ Precautions

- Before usage, please stir the product well. Do not use any additives that are not advised.
- After using, the screen should be cleaned with synthetic thinner or plastisol screen opener.
- It is packed in 10kg cans.
- It can be mixed with PL Clear Base and PL White in any ratio.
- Fluorescent colors can be used to make alive colors.
- The technical application and information that have been given above, are designed only as using instructions. Should not be considered as a warranty for any other use. If any further help or assistance is required, our technical department is ready for help.
- In case of emergency, Safety Data Sheet of this product should be ready for help at the working area.
- The warnings available on safety data sheets have been written for the purpose of providing comprehensive information on the products & in case of any noncomforming usage can not be held responsible for any direct and/or indirect loss or damage of the manufacturer/distributor.
- Email: info@inknovators.com

### Recommended Parameters

**Mesh**
Counts: 43-120 mesh

**Squeegee**
Durometer: 60-80 Shore
V type dr. blade

**Cure Temperatures**
320°F(160°C) for 1.5 minutes

**Additives**
Do not use any additives that are not advised
In order to reduce the viscosity, up to 3% of PL Reducer can be added into it

**Shipping & Storage**
41°F - 86°F (5°C - 30°C)

**Clean Up**
Synthetic Thinner or Plastisol Screen Opener

**Health & Safety**
Please see: Safety Data Sheet