

MATERIAL SAFETY DATA SHEET

1. PRODUCT AND COMPANY IDENTIFICATION

Product Name: **POLYPRINT PD206PL PIGMENT PRE-TREATMENT SOLUTION** Product Use: Ink-Jet Printing

Company Identification

DISTRIBUTOR: POLYPRINT SA 190 Agiou Dimitriou str. 54638 Thessaloniki, Greece Tel: 0030 2310 246418

2. COMPOSITION/INFORMATION ON INGREDIENTS

Components (% by weight)

Material %	CAS Number
	7700 40 5
Water	7732-18-5
65-85	
*Inorganic Nitrate	* *
10-20	
Acrylic Polymer	* *
5-15	
Formaldehyde	50-00-0
< 0.02	

*Disclosure as a toxic chemical is required under Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR part 372.

Components (Remarks)

**The specific identity for each component not identified by a CAS Registry Number is withheld as a trade secret.

3. HAZARDS IDENTIFICATION

Potential Health Effects

THIS PRODUCT CAN BE USED SAFELY WHEN USED AS DIRECTED AND WHEN APPLICABLE SAFETY PRECAUTIONS ARE FOLLOWED.

POTENTIAL HEALTH EFFECTS FROM PRODUCT

Potential routes of overexposure to this product are skin contact, eye contact and inhalation of vapor.



Ingestion is not expected to be a significant route of exposure for this product under normal use conditions.

There is no toxicity data available for this specific formulation. Any potential hazards are presumed to be due to exposure to the components.

ADDITIONAL HEALTH EFFECTS

Since this mixture has not been tested as a whole to determine the hazards by all routes of exposure, information is provided for each hazardous component of the mixture to meet requirements of OSHA's Hazard Communication Standard (29 CFR 1910.1200). The effects noted occur from exposure to the pure component unless otherwise noted.

INFORMATION FOR COMPONENTS

INORGANIC NITRATE

Eye Contact - May cause eye corrosion with corneal or conjunctival ulceration.

Skin Contact - May cause skin irritation with discomfort or rash.

Inhalation - May cause irritation of the upper respiratory passages with coughing and discomfort.

Ingestion - Ingestion may cause methemoglobinemia (reduced oxygen carrying capacity of the blood) with headache, weakness or cyanosis (bluish discoloration of the skin) possibly progressing to dizziness, incoordination, shortness of breath, increased pulse rate and loss of consciousness.

FORMALDEHYDE

Eye Contact - Can cause irritation or tearing at levels below STEL.

Skin Contact - May cause allergic skin reaction.

Inhalation - May cause respiratory disorders (sensitization). Persons with sensitive airways may react to vapors.

Ingestion – May cause throat irritation. Carcinogenicity Information

The following components are listed by IARC, NTP, OSHA or ACGIH as carcinogens.

Material	IARC	NTP	OSHA	ACGIH
Formaldehyde	1	Х	Х	A2



4. FIRST AID MEASURES

First Aid

INHALATION

If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Call a physician.

SKIN CONTACT

In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing. Consult a physician. Wash contaminated clothing before reuse.

EYE CONTACT

In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Call a physician.

INGESTION

Ingestion is not an expected route of exposure during normal use of the product. If ingested, consult a physician.

5. FIRE FIGHTING MEASURES

Flammable Properties

Flash Point : >93.3 °C (>200 °F) Method: Closed Cup Approximate Flammable Limits in Air, % by Volume LEL: Not Available UEL: Not Available Autoignition Temperature: Not Available

Product is a nonflammable water-based solution. Hazardous combustion products (gases/vapors) produced in fire can include carbon monoxide, carbon dioxide, nitrogen oxides and smoke.

Extinguishing Media

Use media appropriate for surrounding material.

Fire Fighting Instructions

This product is not flammable. Use normal firefighting procedures for the area.

6. ACCIDENTAL RELEASE MEASURES



Safeguards (Personnel)

NOTE: Review FIRE FIGHTING MEASURES and HANDLING (PERSONNEL) sections before proceeding with clean-up. Use appropriate PERSONAL PROTECTIVE EQUIPMENT during clean-up.

Initial Containment

Dike spill.

Spill Clean Up

Soak up with absorbent material.

7. HANDLING AND STORAGE

Handling (Personnel)

Avoid contact with eyes, skin, or clothing.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Personal Protective Equipment

EYE/FACE PROTECTION

Wear safety glasses. Wear coverall chemical splash goggles and face shield when the possibility exists for eye and face contact due to splashing or spraying of the material.

RESPIRATORS

Respirators are not needed with proper ventilation. Wear an approved respirator (e.g., an organic vapor respirator or a selfbreathing apparatus whenever exposure to aerosol, mist, spray, fume or vapor exceed the exposure limit(s) of any chemical substance listed in this MSDS. PROTECTIVE CLOTHING If there is potential for significant dermal contact wear appropriate impervious clothing and gloves.

Applicable Exposure Limits and Exposure Data WATER PEL (OSHA): None Established TLV (ACGIH): None Established AEL* (Manufacturer): None Established LD₅₀ (rat, oral): >90 mL/kg (RTECS)

LC₅₀ (rat, inhalation/4 hr.): No data available

INORGANIC NITRATE PEL (OSHA): None Established

POLYPRINT S.A.

Digital Printing Machines and Consumables Agiou Dimitriou 190 ○ 54638 ○ Thessaloniki ○ GREECE Tel. +30 2310 246418 ○ Fax +30 2310 246419 E-mail: info@polyprint.gr ○ Web: www.polyprint.gr



TLV (ACGIH): None Established AEL* (Manufacturer): 5mg/m³, 8 Hr. TWA, total dust LD₅₀ (rat, oral): 3,900 mg/kg (supplier) LC₅₀ (rat, inhalation/4 hr.): No data available

FORMALDEHYDE STEL (OSHA): 2 ppm TWA (OSHA): 0.75 ppm ACTION LEVEL (OSHA): 0.5 ppm STEL (ACGIH): 0.3 ppm CEILING AEL* (Manufacturer): 0.5 ppm 8 and 12 Hr. TWA LD₅₀ (rat, oral): 100 mg/kg (supplier) LD₅₀ (rabbit, dermal): 270 mg/kg (supplier)

* AEL is Manufacturer's Acceptable Exposure Limit. Where governmentally imposed occupational exposure limits which are lower than the AEL are in effect, such limits shall take precedence.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical Data

Form: Liquid Color: Clear Odor: Odorless Solubility in Wate: Miscible pH: 5.9 Specific Gravity: About 1

Other Information

Flash Point : >93.3 °C (>200 °F) Method: Closed Cup Approximate Flammable Limits in Air, % by Volume LEL: Not Available UEL: Not Available Autoignition Temperature: Not Available

10. STABILITY AND REACTIVITY

Chemical Stability

Stable at normal temperatures and storage conditions.

Incompatibility with Other Materials

None reasonably foreseeable.

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Decomposition

Decomposition does not occur during normal use. Polymerization

Polymerization will not occur.

11. TOXICOLOGICAL INFORMATION

Animal Data

No data available for product.

12. ECOLOGICAL INFORMATION

Ecotoxicological Information

No data available for product.

13. DISPOSAL CONSIDERATIONS

Waste Disposal

DO NOT DISCARD INTO ANY SEWERS, INTO ANY BODY OF WATER, OR ON THE GROUND. Treatment, storage, transportation, and disposal must be in accordance with applicable Federal, State/Provincial, and Local laws and regulations.

14. TRANSPORTATION INFORMATION

(Not meant to be all inclusive)

DOT (Domestic Surface, U.S.A.): Not regulated

ICAO/IATA (Air): Not regulated

IMO/IMDG (Ocean): Not regulated

15. REGULATORY INFORMATION

(Not meant to be all inclusive - selected regulations represented)

U.S. Regulations

Federal Regulations

TSCA Inventory Status - All components of this product are listed, or exempt from listing, on the TSCA 8(b) chemical inventory.

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State Regulations

State Right-To-Know

WARNING - SUBSTANCES KNOWN TO THE STATE OF CALIFORNIA TO CAUSE CANCER, BIRTH DEFECTS OR OTHER REPRODUCTIVE HARM (California Proposition 65)

Formaldehyde (50-00-0) < 0.02 wt. %

European Union Regulations

EU Inventory Status - All components of this product are listed, or are exempt from listing, on the EINECS chemical inventory. Transport Information - This product is not classified as dangerous within the meaning of transport regulations. Labeling - This product does not need to be labeled in accordance with EC-Directive 1999/45/EC.

Switzerland

Switzerland VOC Regulations (Ordinance 814.018, *Verordnung über die Lenkungsabgabe auf flüchtigen organischen Verbindungen*, as of 28 December 2000)

This product is exempt from Swiss VOC regulations.

16. OTHER INFORMATION

HMIS[®] Rating Health: 2 Flammability: 0 Reactivity: 0

The data in this Material Safety Data Sheet relates only to the specific material designated herein and does not relate to use in combination with any other material or in any process.

MSDS Contact Information POLYPRINT SA 190 Agiou Dimitriou str. 54638 Thessaloniki, Greece Tel: 0030 2310 246418

Revision History 16 June 2005: New MSDS 7 June 2006: Formulation Change and Review

Key ACGIH American Conference of Governmental Industrial Hygienists Cmpds Compounds AEL Acceptable Exposure Limit (manufacturer) DOT Department of Transportation (U.S.A.)

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ET Eastern Time (U.S.A.) **EU European Union** [®] Hazardous Material Information System (National Paint and Coatings Association) IARC International Agency for Research on Cancer IATA International Air Transport Association ICAO International Civil Aviation Organization IEL Indicative Exposure Limit (EU Directive 2000/39/EC) IMDG International Maritime Dangerous Goods IMO International Maritime Organization LEL or LFL Lower Explosive Limit or Lower Flammable Limit M-F Monday through Friday NA North America NIOSH National Institute of Occupational Safety and Health (U.S.A.) NOHSC National Occupational Health and Safety Commission (Worksafe Australia) NOS Not Otherwise Specified NTP National Toxicology Program (U.S.A.) **OEL Occupational Exposure Limit** OSHA Occupational Safety and Health Administration (U.S.A.) PEL Permissible Exposure Limit RTECS Registry of Toxic Effects of Chemical Substances (NIOSH) STEL Short Term Exposure Limit **TLV Threshold Limit Value** TSCA Toxic Substances Control Act (U.S.A) TWA Time-weighted Average UEL or UFL Upper Explosive Limit or Upper Flammable Limit U.S.A. United States of America VOC Volatile Organic Compound(s) WEEL Workplace Environmental Exposure Level

End of MSDS