

CAUTION !!!

Step 1 of the assembly: Slide in the leg (obey picture) and fasten the screw (enclosed) securely, before! continue and install the heat platen.



MANUAL INSTRUCTION

THERMAL TRANSFER PRESS

Swing EXPO

SCHULZE



TECHNICAL DATA

Dimensions in cm: 46 x 59 x 89 cm
Weight: 43 kg
Operation Voltage: 230VAC
Performance: 2400W
Fuse: 12A
Temperature range: 0 - 220°C
Operating Pressure max.: 800 kg
Working Platen: 40 x 50 cm
Timing: 0 - 9 min 59 sec
Max. Variations of the Heat Platen: -1/+3°C

Attention Please !!!
Step 1 of the assemblage: Slide in the leg (obey picture) and fasten the screw (enclosed) securely, before continue and install the heat platen.



SWITCH ON

Before switch on the press first time, reassure yourself if the power plug is in proper conditions and whether the ground conductor is safely fastened.

Switch on the press with the green rocker switch. The display shows the actual temperature of the heat platen. The press instantly heats up to the temperature adjusted. (LED 1 emits light)

PRESSURE ADJUSTMENT

The press will be adjusted by turning the big (black) wheel on top of the swing arm. Make sure that the press is in open position upon adjusting the pressure. Since the pressure is not being shown it has to be adjusted by feeling. Find the right pressure by testing and re-correction.

ATTENTION

The press should be closed a single time after each change of pressure. Damages deriving from excessive pressure are excluded from warranty.

MAINTENANCE

Unplug the power cord at first! All maintenance work has to be done at switched off position.

CLEANING

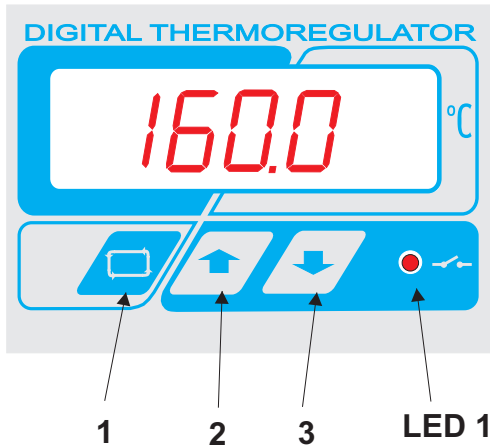
The press should be cleaned with a soft cloth. Mild household cleaners should be used if necessary. Do not use scrubbing sponges and/or solvents/gasoil

EXCHANGE OF THE SILICONE MAT

Important: The press has to be cold! Remove the old silicone mat from the base platen thoroughly. Spread the Silicone adhesive evenly with a spatula. Then lay the new silicone mat properly matching on the base/working platen. Finally, close the press (cold) with light pressure and leave it for 24h for drying off.

This press should be operated by well trained personal only and upon acknowledging this manual instructions prior.

OPERATING INSTRUCTIONS



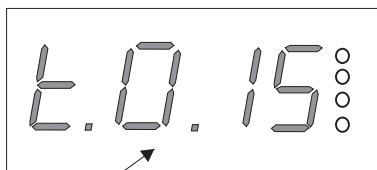
PROGRAMMING:

1. Press key 1 for 5 seconds until the LED 1 flashes.
2. The LED1 flashes and the display shows the adjusted temperature. The programming mode is being switched on.
3. New temperature to be changed with key 2(-) or 3(+).
- 4 Press key 1 briefly. The display shows the adjusted time. New time to be changed with key 2(-) or 3(+).
5. Press key 1 briefly for switching off the programming mode.

TEMPERATURE AND TIME CONTROL

TIME Press key 2 briefly. The display shows the actual time.
Max time range: 9min and 59seconds.

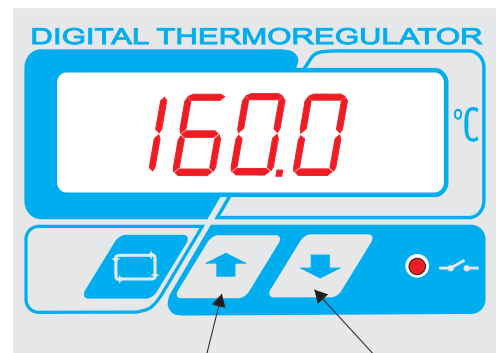
TEMPERATURE Press key 3 and the display shows the adjusted temperature.



Minutes

Example:

The Timedisplay in 15 sec.



TEMPERATURE

TIME

ADJUSTING THE PRESS: EXAMPLE

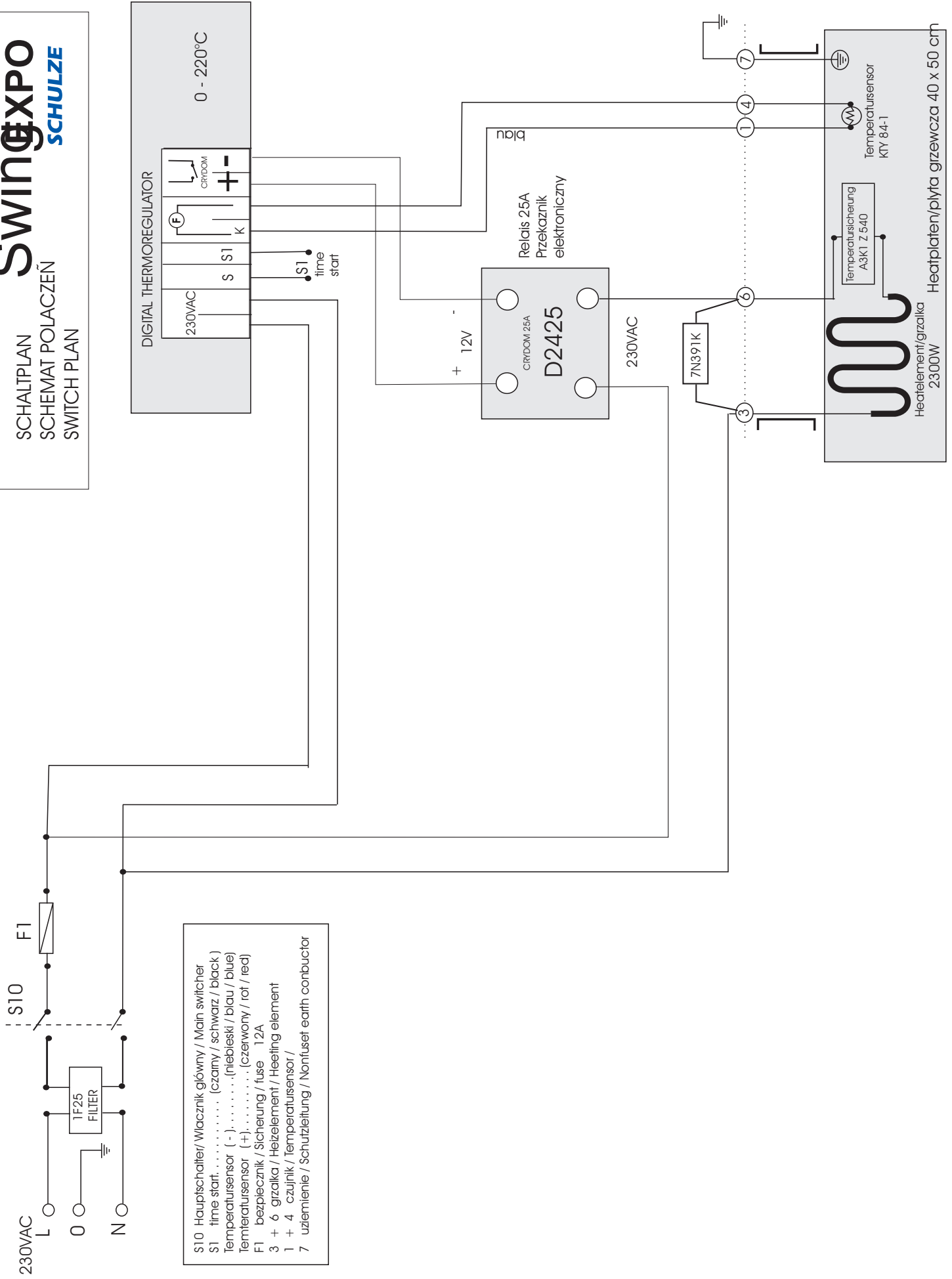
This press serves for applying transfers and transfer foils onto textile. For optimal results please contact the manufacturer of the textile.

Folie Flex -	150° - 160° C Zeit 12 sec.
Folie Flex S -	155° - 160° C Zeit 12 sec.
Folie Flock	150° - 160° C Zeit 15 sec.
Folie Velcut	150° - 160° C Zeit 15 sec.

Swing@XPO

SCHULZE

SCHALTPLAN
SCHEMAT POLACZEŃ
SWITCH PLAN



XXL	XXL _s	<i>piccolo</i> <i>plus</i>	AirPress	<i>Swing S</i>	<i>Swing</i>
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
digi-cap	YELLOW Mug-O-matic	YELLOW PRESS4050	YELLOW CAP	SwingXPO	
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

- o Underframe (paint, greasing of the shafts and axles)
- o Heat and base platen, symmetry, silicone, teflon
- o Power connection, earth cable, power cable
- o Electronic, max. temperature 220°C, checking of all functions
- o Operation time at 180°C.....hours
- o Temperature tolerance at 180°C.....-/..... + °C
- o Operation time at 220°C..... hours
- o Test with transfer foil
- o Warning signs
- o Packaging

Serial Number

EG Conformity Declaration in accordance with EG Guideline for machines 89/37 EC

Walter Schulze GmbH
Schmalenbachstr.15
12057 Berlin

as the European authority for the manufacturer company Romanik, declares hereby that the following described machine:

Transfer press. Serial Number

corresponds with the rules and regulations of the following EG Guidelines:

- Machine Guidelines (89/ 37)
- Low Voltage Guidelines (72/ 23)
- EMV - Guidelines (89/ 336)

Applied Standards and Technical Specifications:

- EN 292-1, EN 292-2 "Safety of Machines"
- EN 60204-1 "Electrical Equipment of Machines"

Berlin den.

Peter Meidinger
Chief Executive Officer